

**UKSP Recruit Ltd**

Trading address

Wilson Street,  
Bonlea Trading Estate,  
Thornaby,  
TS17 7AR  
United Kingdom  
Telephone – 01904 279472  
Email – info@uksp-recruit.ltd

Job Description: CNC Machinist – 4x roles available (immediate starts)

Location: Newton Aycliffe, County Durham

Company Overview:

We are a leading manufacturing company specializing in carbon steel products. We are seeking an experienced CNC Machinist to join our team on a permanent basis. Tool or mould makers with relevant experience will also be considered.

Position Overview:

As a CNC Machinist, you will be responsible for setting and operating vertical machine centres to produce high-quality components. The successful candidate will have at least 5 years of experience in CNC machining and will be required to pass practical and theoretical machining tests before employment. This role will involve working on a rotating shift pattern of mornings, afternoons, and nights.

Key Responsibilities:

Set up and operate vertical machine centres to produce components according to engineering drawings and specifications.

Write and edit programmes using Haas, Fanuc, or Heidenhain languages.

Use measuring equipment such as micrometers, dial test indicators, and Verniers to ensure accuracy and quality of finished components.

Understand G codes and M codes to effectively control machine functions.

Maintain tooling inventory and ensure proper tool selection for each machining operation.

Adhere to health and safety regulations and wear provided personal protective equipment.

Work collaboratively with the production team to meet production targets and deadlines.

Requirements:

Time-served machinist with at least 5 years of experience in CNC machining.

Experience setting and operating vertical machine centres.

Ability to read engineering drawings and understand technical specifications.

Proficiency in writing and editing programmes using Haas, Fanuc, or Heidenhain languages.

Knowledge of tooling, including indexable face and end mills, carbide tooling, and HSS tooling.

Familiarity with measuring equipment such as micrometers, dial test indicators, and Verniers.

Strong understanding of health and safety regulations in a manufacturing environment.

Excellent communication skills and ability to work effectively in a team environment.

Benefits:

Competitive hourly pay rate of £16.25 per hour.

Day shift – 6am to 2pm + £0.00p per hour

Afternoon shift – 2pm to 10pm + £0.50p per hour

Night shift – 10pm to 6am + £1.00p per hour

Attendance bonus of £30 per week (£6 per day).

Additional pay for afternoon and night shifts.

Permanent role with opportunities for career advancement.

Personal protective equipment provided by the company.

If you are a skilled CNC Machinist with a passion for precision engineering and meet the above requirements, we encourage you to apply for this exciting opportunity. Join our team and be part of our success story!

Best regards

UKSP Recruit Ltd